

KOTI-NORDHS

In addition to the familiar KOTI-NORDHS product range, it is now possible to contact us for **strip and sealing brushes** and all your industrial and technical brushes. As part of the KOTI Group, we stand as one of Scandinavia's strongest and most advanced brush companies. A company with added value that is not just a supplier, but a company that is looking for solutions within the production process.



STRIP BRUSH **SOLUTIONS**

Strip brushes are versatile and highly functional with a wide range of applications across various industries. They combine adaptability, durability, and ease of use, making them indispensable in industries ranging from manufacturing and material handling to construction and beyond.

In practice, we find very often similar problems. That is why we offer a standard program of various strip brushes and suitable profiles.

Common applications

- Sealing
- Cleaning
- Guiding
- Climate control
- Prevention of rodents and insects
- Aesthetic finishing
- And many more..!

Your Benefits

- Versatile product for diverse tasks
- Cost efficient
- Short delivery period
- Quick and easy assembly
- Standard and custom options

CONFIGURED TO YOUR SPECIFIC NEEDS

In addition to a wide range of standard products and as a member of the KOTI Group, we are able to offer our customers the best possible tailor-made solutions. Whatever your needs, we can supply the right brush for your application.

AVICE AND SUPPORT

For more information or to arrange a visit from our technical advisor, please contact the KOTI-NORDHS sales department.

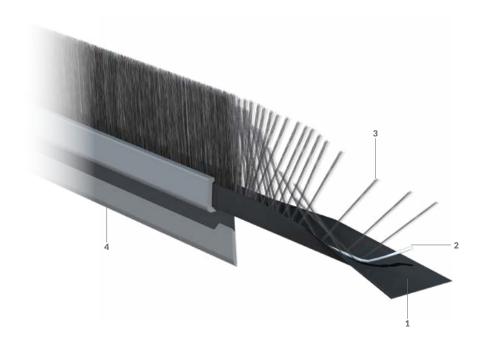
E INFO@KOTI-NORDHS.SE T +46 (0)11-141311 STRIP BRUSH SOLUTIONS KOTI BRUSHES

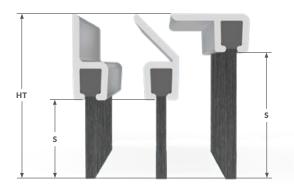
STRIP BRUSH PRINCIPLE

The strip brush consists of a U-shaped steel channel or strip (1), primarily zinc-coated or stainless steel (sometimes in brass or aluminium). A centre wire (2) made of the same material is positioned within the U shape. The filaments (3) are then placed between the strip and the wire. The two sides of the strip are crimped together, forming the strip brush. This brush is subsequently inserted into an extrusion or holder (4) for simplified installation. In certain applications, the filaments are substituted or combined with rubber, neoprene, EPDM, or PVC blades.

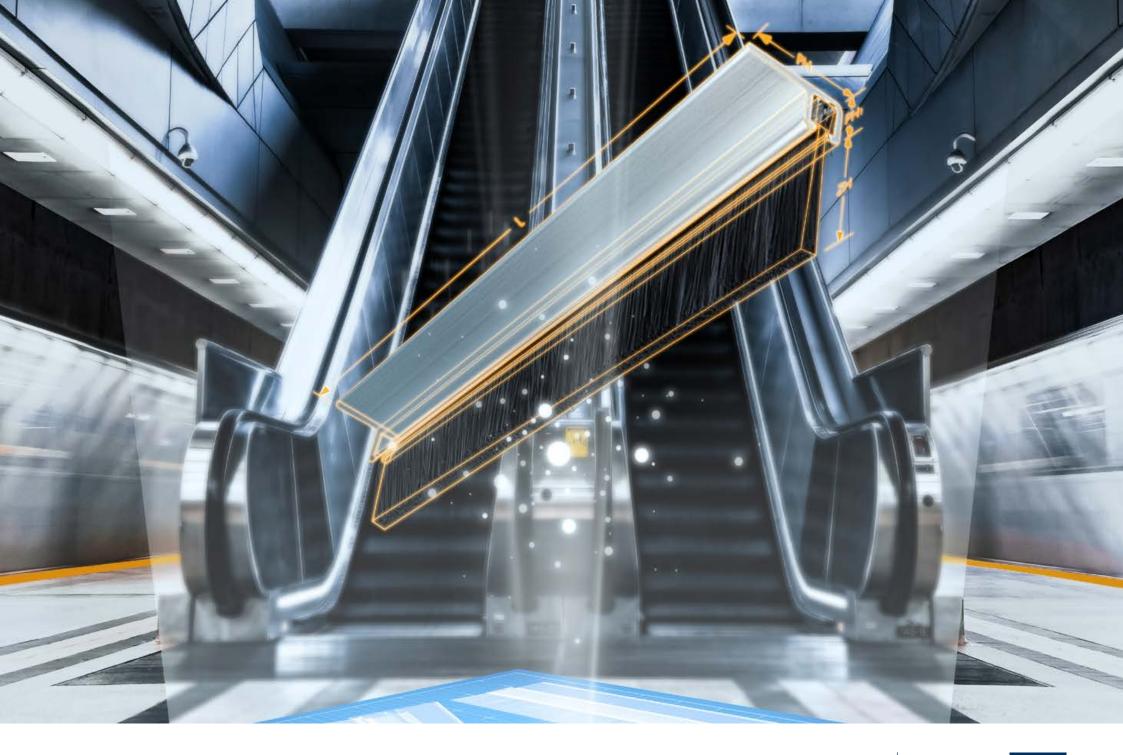
DIMENSIONS

When dealing with strip brushes, there are two essential dimensions: HT and S. HT refers to the overall height of the strip brush, including or excluding the profile. This customized dimension varies based on S (trim), which is the length of the filaments. In certain cases, trim lengths can exceed one meter.









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THE FILL MATERIAL

The choice of the fill material is essential to obtain an effective brush. Fill material is classified into four groups.

UV protection

Prolonged exposure of nylon or PP to the sun's rays accelerates the discolouration of the fill material and makes it fragile. This can be avoided by giving the fill material a UV-protection treatment.

Synthetic fiber

Metal wires

Natural fiber

Special fill material

Features and use

The effectiveness of fill material varies, depending on the material and the resistance you are looking for. We stock fill material of different diameters, straight or wavy fill material and in different colours (white and black are the most used). We regularly create new types of special fill material, so don't hesitate to contact us.

- Synthetic fiber: polyamide or nylon (qualities: 6 / 6.6 / 6.10 / 6.12), Rilsan, polypropylene, polyester, polyethylene et abrasive nylon.
- Metal wires: steel (high resistance steel, brassplated steel, stainless steel, hardened steel), brass and bronze.
- Natural fiber: animal fill material (horse and goat hair, pig bristles, goose feathers, ostrich feathers) and vegetable fill material (tampico) have antistatic properties.
- Special fill material: Wytex, Pekalon, Glass fiber, FRH, carbon fiber, etc.

SYNTHETIC FIBER		
Fill material	Application and features	
Nylon 6.6	This quality is mainly used for industrial applications, very good resistance to heat and wear.	
Nylon 6.12	Does not retain moisture, more resilient than nylon 6.6	
Rilsan	Does not retain moisture, very resistant to abrasion.	
Polypropylene (PP)	Does not retain moisture, acid resistant, lower wear resistance than nylon 6.6 and 6.12.	
Polyester (PBT)	Very good heat resistance, good wear resistance, does not retain moisture, certified food grade.	
Nylon abrasives	For delicate burr removal, polishing, satin finish.	
Polyethylene	Good chemical resistance and higher stiffness when wet than Nylon.	

METAL WIRES	
Fill material	Applications and features
Steel	For the removal of carbon and burrs, very aggressive fill material.
Brass	Polishing, satin finish, very good explosi on-proof electrical conductivity (slightly lower than that of bronze).
Stainless steel	Polishing, satin finish, very good antista tic electrical conductivity, for humid environments.
Brass-plated steel	High tensile strength, long life, deburring.
Brass-coated steel wire	Protruding, long life, deburring.
Phosphor bronze	High electric conductivity, surface treatment of wood and metals and for spark-free machining.

Non-standard fill material available on request

We stock many fill materials to suit your specific requirements.

NATURAL FIBER		
Fill material	Applications and features	
Horse hair	Flexible for light brushing (e.g. for cleaning plastic strips).	
Goat hair	Very soft and fine fill material for delicate work.	
Hog bristle	Stiffer than horse hair.	
Goose feather	Patina of wooden furniture after polishing.	
Ostrich feather	Very soft material, main application: dust removal and polishing of car bodies.	
Tampico	Stiffer than hog bristle, for polishing metal with polishing product.	

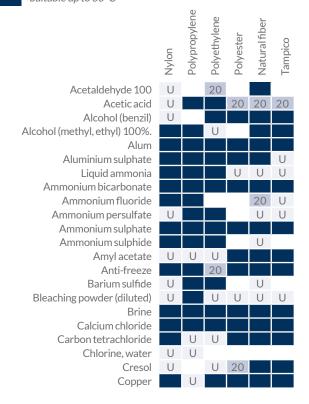
SPECIAL FILL MATERIAL		
Fill material	Application and features	
WYTEX Conductive nylon	Synthetic fiber, high electrical conductivity.	
HT Nylon	Heat resistant up to 150°C.	
Pekalon	Synthetic fiber, high heat resistance (up to 180-200°C).	
PEEK	Synthetic fiber, high heat resistance (up to 250°C).	
Glass fiber	Very high heat resistance, high elasticity, good resilience (also used in the cardboard industry).	
Carbon	Very high electric conductivity, very fragile material.	
FRH	Self-extinguishing nylon fiber, no emission of toxic gases in contact with flames, used in areas where safety is a top priority (public transport).	

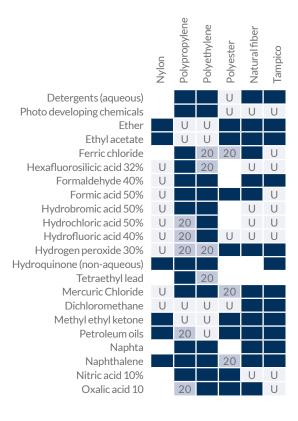


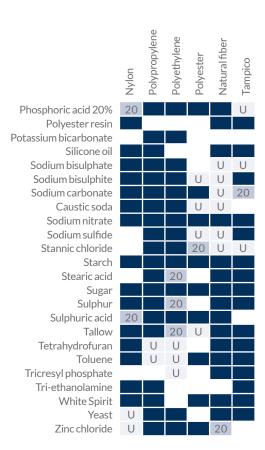
E INFO@KOTI-NORDHS.SE T +46 (0)11-141311 THE FILL MATERIAL KOTI BRUSHES

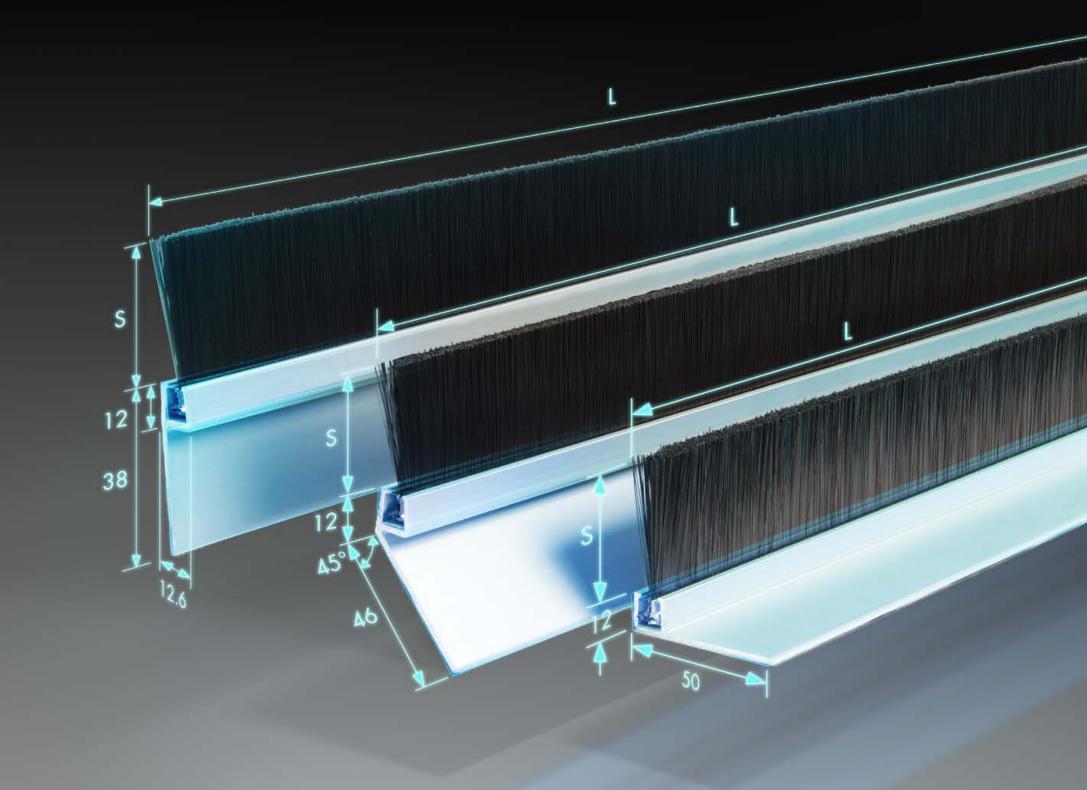
CHEMICAL RESISTANCE OF THE U FILL MATERIAL

U not suited
20 Suitable up to 20°C
Suitable up to 60°C









STANDARD STRIP BRUSHES

In practice, we find very often similar problems. That is why we offer a standard range of strip brushes with suitable holders. Our standard range consists of an aluminium profile (sometimes plastic) and a high-quality polypropylene brush treated with UV protection. These brushes are offered in 1-meter and 3-meter lengths, which can be cut to size as needed. **For specific requirements, please don't hesitate to get in touch with us.**

Profile types

H-PROFILE

F-PROFILE

Y-PROFILE

The strip brushes are supplied with H, F, or Y aluminium profiles. These are available in various dimensions and corresponding fibre lengths. This variety of options gives you many possibilities for different uses. You can customize the solution to perfectly match your requirements.

Applications

Standard strip brushes are versatile and highly functional with a wide range of applications across various industries such as:

- Sealing
- Cleaning
- Guiding
- Climate control
- · Prevention of rodents and insects
- Aesthetic finishing

And many more..!

H-PROFILES STANDARD PRODUCT RANGE

Cost efficient | Short delivery period | Quick and easy assembly

H-PROFILE

(scale 1:1)







PROFILE H2	
Fibre length	Model
S = 10	H2-10

All dimensions in mm

PROFILE H3	
Fibre length	Model
S = 14	H3-14
S = 24	H3-24
S = 34	H3-34

PROFILE H5		
Fibre length	Model	
S = 25	H5-25	
S = 35	H5-35	
S = 45	H5-45	

solutions for all industries









PROFILE PVC [P]		
Fibre length	Model	
S = 25	P5-25	
S = 35	P5-35	
S = 45	P5-45	

PROFILE ALUMINIUM [G]			
Fibre length	Model		
S = 25	G5-25		
S = 35	G5-35		
S = 45	G5-45		

PROFILE H8	
Fibre length	Model
S = 40	H8-40
S = 60	H8-60
S = 80	H8-80
S = 120	H8-120
S = 150	H8-150



Colour options:

Untreated or silver anodised, different colour options upon request.

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F-PROFILES STANDARD PRODUCT RANGE

Cost efficient | Short delivery period | Quick and easy assembly

Specifications

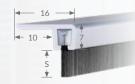
- Available in various dimensions and fibre lengths
- Consists of an aluminium F-profile and PP UV treated filaments
- Offered in 1-meter and 3-meter lengths
- Can be cut to size as needed

Contact us for specific requirements.

F-PROFILE

(scale 1:1)







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Fibre length	Model
S = 10	F2-10

All dimensions in mm.

PROFILE F3	
Fibre length	Model
S = 14	F3-14
S = 24	F3-24
S = 34	F3-34

PROFILE F5	
Fibre length	Model
S = 25	F5-25
S = 35	F5-35
S = 45	F5-45

PROFILE F8	
Fibre length	Model
S = 40	F8-40
S = 60	F8-60
S = 80	F8-80
S = 120	F8-120
S = 150	F8-150



Y-PROFILES STANDARD PRODUCT RANGE

Cost efficient | Short delivery period | Quick and easy assembly

Specifications

- Available in various dimensions and fibre lengths
- Consists of an aluminium Y-profile and PP UV treated filaments
- Offered in 1-meter and 3-meter lengths
- Can be cut to size as needed

Contact us for specific requirements.



PROFILE Y3	
Fibre length	Model
S = 14	Y3-14
S = 24	Y3-24
S = 34	Y3-34

All dimensions in mm.

PROFILE Y5	
Fibre length	Model
S = 25	Y5-25
S = 35	Y5-35
S = 45	Y5-45

	PROFILE Y8	
Model	Fibre length	Model
Y5-25	S = 40	Y8-40
Y5-35	S = 60	Y8-60
Y5-45	S = 80	Y8-80
	S = 120	Y8-120
	S = 150	Y8-150



Colour options:

Untreated or silver anodised, different colour options upon request.

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FLEXIBLE STRIP BRUSHES

A brush strip with a flexible character that allows you to find the perfect solution for your needs. These brushes can easily bend and adjust to fit any shape or curve for all kinds of applications.

U 3.5

U 5

Specifications

Available in 2 channel dimensions 3.5x3.5 mm and 5x5 mm. Inserted in a U-shaped plastic channel Polypropylene, this flexible strip brush adapts to any possible shape and perfectly fits H, F, Y profiles nr. 3 and nr. 5 (page 20-23).

Supplied in rolls, available in lengths of up to 65 metres.

Advantages

- Seals perfectly around circular, oval, curved, or angled openings
- Fits any shape straight or curved
- No wastage: cut off only what you require
- No rust, thanks to its 100% synthetic composition
- Delivered in spools for efficient storage

Type (mm) box (mm) FLEX 3.14 19 0.15 65 FLEX 3.24 0.15 65 29 FLEX 3.34 39 0.15 65 FLEX 3.44 49 0.15 55

U 3.5

(scale 1:1)



29



TECHNICAL FEATURES PACKAGING 3.5x3.5

Total heigt

ø Fibres (PP)

Meters-



FLEX 3.14		
U widths	HT	
3 5 v 3 5	10	

FLEX 3.24

U widths HT

3.5x3.5 29

FLEX 3.34		
U widths	HT	
3.5x3.5	39	

FLEX 3.44		
U widths	HT	
3.5x3.5	49	

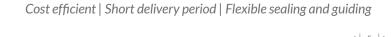
All dimensions in mm.

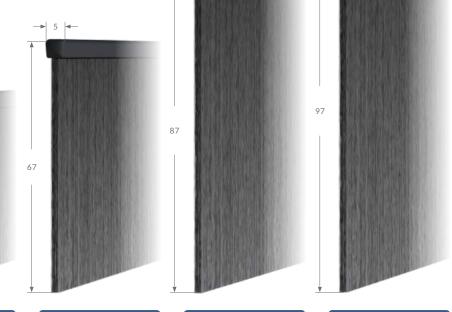
SOLUTIONS FOR ALL INDUSTRIES

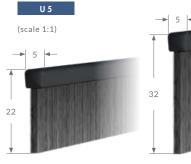


TECHNICAL FEATURES PACKAGING 5x5 Total heigt ø Fibres (PP) Meters-Type (mm) (mm) box FLEX 5.15 22 0.15 50 FLEX 5.25 32 0.20 50 FLEX 5.35 42 0.20 50 FLEX 5.45 0.20 45 52 FLEX 5.60 67 0.30 45 FLEX 5.80 87 0.30 32 97 0.30 32 FLEX 5.90

The ideal solution for many technical applications.



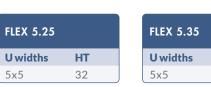




HT

22





X 5.35		FLEX 5.45		
/idths	HT	U widths	HT	
5	42	5x5	52	

FLEX 5.60		
U widths	HT	
5x5	67	

FLEX 5.80	
U widths	HT
5x5	87

HT
97

All dimensions in mm.

FLEX 5.15

U widths

5x5

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QUICK SEAL BRUSHES

This flexible brush can easily fit any shape or curve, whether it's straight or curved. It's made from durable and high-quality thermoplastic rubber, making it suitable for all kinds of applications. The strips are delivered in boxes of 25 meters or a multiple. You can easily cut just the right amount you need from the storage-friendly octagon box.

V-PROFILE

U-PROFILE

AT-PROFILE

F-PROFILE

F-CLAMP

LE H-PROFILE

H-CLAMP

Profile types

Thanks to the various available brush profiles and their configurations, there's a solution for nearly every requirement.

Advantages

- Consists entirely of durable and high-quality thermoplastic rubber
- Seals perfectly around circular, oval, curved, or angled openings
- Fits any shape straight or curved
- No wastage: cut off only what you require
- Variety of profiles and configurations available
- Delivered on 25-metre rolls or a multiple
- Packaged in storage-friendly octagon boxes

Mounting options

Once the Quick Seal is cut to the desired length, there are several options for installation: utilizing double-sided adhesive tape, screws, glue, or by using a strip with profile that facilitates sliding it into place.

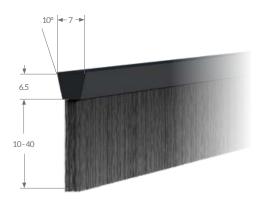


SOLUTIONS FOR ALL INDUSTRIES



V-PROFILE

(scale 1:1)



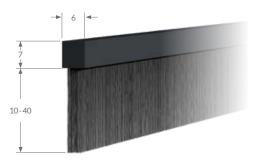
PROFILE DIMENSIONS		
Brush code	Angle	Dimensions
QSP581	10°	7 x 6.5

V-PROFILE CONFIGURATIONS		
Filling material	Fiber diameter	Fiber length min-max
PA 6.6	0.15	10-30
PP	0.20	15-40
PH	-	15-40

All dimensions in mm.

U-PROFILE

(scale 1:1)

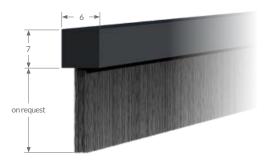


PROFILE DIMENSIONS	
Brush code	Dimensions
QSP582	6 x 7

U-PROFILE CONFIGURATIONS		ONS
Filling material	Fiber diameter	Fiber length min-max
PA 6.6	0.15	10-30
PP	0.20	15-40
PH	-	15-40

U-PROFILE

(scale 1:1)



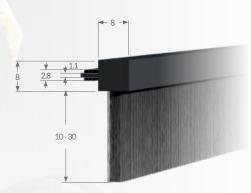
PROFILE DIMENSIONS		
Brush code	Dimensions	
QSP600	10 x 10	

U-PROFILE CONFIGURATIONS		ONS
Filling material	Fiber diameter	Fiber length min-max
PA 6.6	on request	on request
PP	on request	on request
PH	-	on request

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AT-PROFILE

(scale 1:1)



PROFILE DIMENSIONS

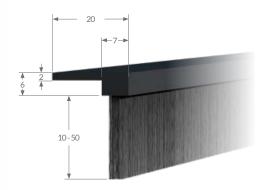
Brush code	Dimensions
QSP597	8 x 8

Filling material	Fiber diameter	Fiber length min-max
PA 6.6	0.15	10-30
PP	0.20	10-30
PH	-	10-30

All dimensions in mm.

F-PROFILE

(scale 1:1)

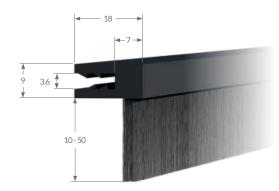


Brush code	Dimensions
QSP584	20 x 6
QSP586	25 x 8

Filling material	Fiber diameter	Fiber length min-max
PA 6.6	0.15	10-30
PP	0.20	10-50
PH	-	15-50

F-CLAMP

(scale 1:1)



Brush code	Dimensions
QSP590	18 x 9
QSP592	18 x 8
QSP594	10.2 x 22.9

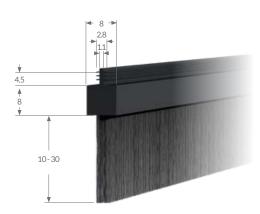
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Filling material	Fiber diameter	Fiber length min-max
PA 6.6	0.15	10-30
PP	0.20	10-30
PH	_	10-30



AT-PROFILE

(scale 1:1)



H-PROFILE
(scale 1:1)
→ 2 ← ·
20
7
10-50
V



PROFILE DIMENSIONS

All dimensions in mm.

Brush code	Dimensions
QSP596	8 x 8

PROFILE DIME	NSIONS	
Brush code	Dimensions	
QSP583	6 x 20	
QSP585	8 x 25	

AT-PROFILE CONFIGURATION

Filling material	Fiber diameter	Fiber length min-max
PA 6.6	0.15	10-30
PP	0.20	20
PH	-	10-30

H-PROFILE CONFIGURATIONS

Filling material	Fiber diameter	Fiber length min-max
PA 6.6	0.15	10-30
PH	-	15-50
PP	0.20	10-50

PROFIE DIMENSIONS Dimensions Brush code QSP589 9 x 18 QSP591 8 x 18 QSP593 10.2 x 22.9

H-CLAMP (CONFIGURATIO	ON
Filling material	Fiber diameter	Fiber length min-max
PA 6.6	0.15	10-30
PP	0.20	10-30
PH	-	10-30

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STRIP BRUSH RANGE AND ALUMINIUM PROFILES

For all applications | Wide array of lengths and materials | Available separately

Some applications always demand brushes specially tailored for their purpose. Therefore, we offer the following strip brush range with various filament options and suitable profiles that can be purchased separately.

N°2.5 N°3.5 N°5 N°8 N°10

Filaments

Available in a wide array of lengths and materials (page 4-6). When choosing the optimal filling material for your brush, you need to consider several factors before creating your perfect strip brush. Selecting the right filling material is crucial to ensure that the strip brush functions effectively, efficiently, and safely in its intended application, saving time, resources, and potential issues in the long run.

Aluminium profiles

These profiles can be used in a wide range of industries and applications, from industrial settings to architectural and decorative purposes. The use of lightweight aluminium profiles for strip brushes combines durability, corrosion resistance, customization capabilities, and other benefits such as; thermal conductivity, aesthetic appearance, versatility, eco-friendly, secure attachment and compatibility to enhance the overall effectiveness of the brush assembly.

There are many options and combinations possible to suit your application, simply ask and we'll be happy to help.



SOLUTIONS FOR ALL INDUSTRIES



Lengths and trim lengths

Standard lengths of 1 or 3 meters are available form stock, featuring trim lengths of 25 or 55 mm and a plastic filling material of 0.15 mm. Upon request, lengths ranging from 5 to 6000 mm with trim lengths from 3 to 100 mm, can be provided, depending on the profile. When needed, trim lengths of up to 1100 mm are possible, depending on the filling material.



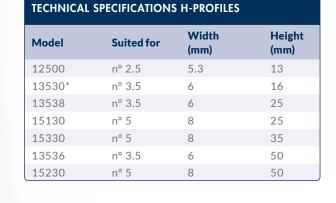
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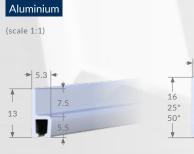
ALUMINIUM H-PROFILES FOR STRIP BRUSH RANGE

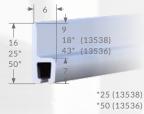
Profile options

- Available colours are untreated or silver anodised
- Standard lengths of 1m and 3m
- Special lengths and colours are available upon request

Contact us for special holders and requirements.







	18
25	
	7
10	500
133	538

Thickness

1.2

Material

Aluminium

N°3.5

		◆ 8 →
	1	
4 8 ▶		3
1		
16	35	
1		
9		

12500	
Material	Thickness
Aluminium	1.2
Aluminium	1.2

Thickness
1.2

N°3.5

15130	
Material	Thickness
Aluminium	1.2

Thickness
1.2

N°5

			-	
N	°	,	4	

All dimensions in mm.

25

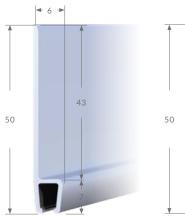
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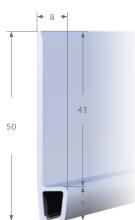
solutions for all industries

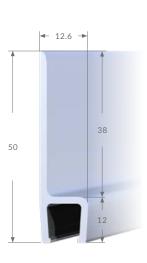


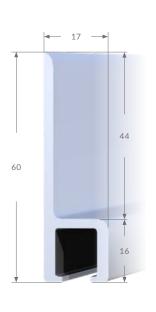
TECHNICAL SPECIFICATIONS H-PROFILES Height **Suited for** Width (mm) Model (mm) 16650 n°8 12.6 50 n°10 17 10000 60 13013 n°13 19.5 60 n°8 13.5 16660 112

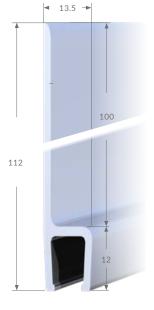
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13536	
Material	Thickness
Aluminium	1.2

15230	
Material	Thickness
Aluminium	1.2
N°5	

16650	
Material	Thickness
Aluminium	1.8
N°8	

Material	Thickness
Aluminium	2.5

Material	Thickness
Aluminium	2.0

All dimensions in mm.

N°3.5

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ALUMINIUM F-PROFILES FOR STRIP BRUSH RANGE

Profile options

- Available colours are untreated or silver anodised
- Standard lengths of 1m and 3m
- Special lengths and colours are available upon request

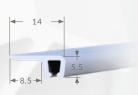
Contact us for special holders and requirements.

TECHNICAL SPECIFICATIONS F PROFILES			
Model	Suited for	Width (mm)	Height (mm)
12600	n° 2.5	14	5.5
13529*	n° 3.5	16	7
15129	n° 5	25	9
16640	n° 8	50	12
16641	n° 8	40	12
16642	n° 8	35	13

*Different sizes or colours available

Aluminium

(scale 1:1)



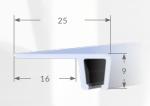
Thickness
1.2

N°2.5

-		(13540) (13539)		
)* →	J	*19 (13539) *44 (13540)	

13529*	
Material	Thickness
Aluminium	1.2
*	

*compatible strip brush
N°3.5



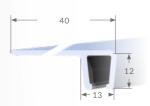
15129	
Material	Thickness
Aluminium	1.2

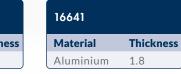
N°5

-	50	
		12

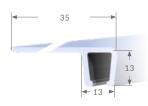
Thickness
1.8

N°8





N	ľ	Ì



16642	
Material	Thickness
Aluminium	1.8

N°8

All dimensions in mm.

SOLUTIONS FOR ALL INDUSTRIES

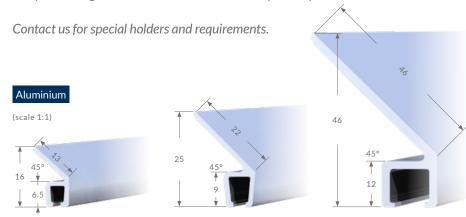


ALUMINIUM Y-PROFILES FOR STRIP BRUSH RANGE

Profile options

- Available colours are untreated or silver anodised
- Standard lengths of 1m and 3m

• Special lengths and colours are available upon request



13535	
Material	Thickness
Aluminium	1.2

15135	
Material	Thickness
Aluminium	1.2

Thickness
1

N°8

N°3.5

N°5

All dimensions in mm.

TECHNICAL SPECIFICATIONS Y PROFILE		PROFILE
Model	Suited for	Height (mm)
13535	n° 3.5	16
15135	n° 5	25
16665	n° 8	46



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KOTI GROUP

Since its founding in 1966, KOTI has evolved into an interconnected group of companies and gained global recognition. Today, the name "KOTI" is synonymous with the most comprehensive range of industrial and technical brushes across Europe. The KOTI Group comprises approximately 780 employees spread across 11 locations. The main office, along with a production facility, is situated in Weert, Netherlands. Additionally, there are 9 independent production facilities and 1 sales office throughout Europe that complement the group's operations.



WORLDWIDE SUPPLIER



GLOBAL REACH

No matter where our customers are located we deliver our products all over the world. For this purpose we work with competent partners in many countries who help you choose the right brush.

Do you wish to make an appointment with one of our sales representatives or are you looking for a sales office in your country? Please do not hesitate to contact us.

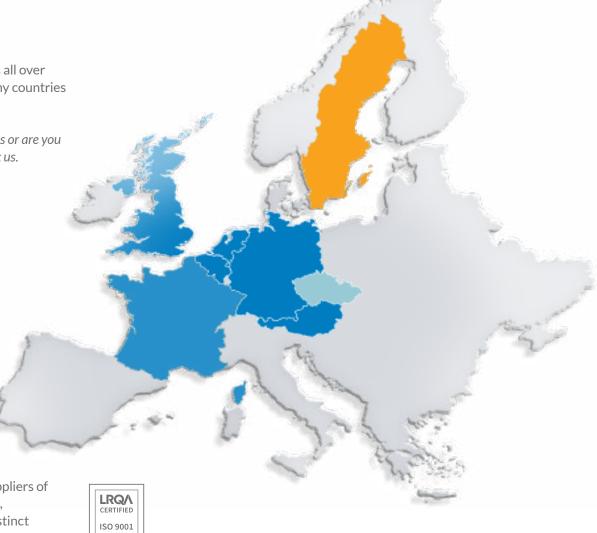
- KOTI-NORDHS Borstfabrik AB
- KOTI Production facility's
- KOTI Sales offices

Expertise and production

With years of expertise, the KOTI Group takes pride in offering tailored solutions to your brushing challenges. This is facilitated by our extensive inventory of semi-finished products. Consequently, KOTI Group has manufactured millions of diverse types of brushes, showcasing our adaptability and commitment to meeting unique requirements.

ISO Certification

With ISO 9001 certification, KOTI ranks among Europe's leading suppliers of industrial brushes. The synergy between organization, development, production adaptability, and product quality continues to provide distinct benefits for purchasers of KOTI products.



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ASK OUR TEAM

BRUSHES FOR ALL INDUSTRIES

Through the KOTI Group's own production and development capabilities, KOTI-NORDHS is able to offer customer-specific brush solutions for all types of applications and industries. Regardless of how specialized your solution needs to be, our technical team, equipped with modern machinery, is prepared to meet all your requirements. No matter the challenge you're facing, we're confident that you'll find the perfect solution within our range of industrial and technical brushes.

Looking for more information?

Request one of our brochures, and we're happy to send you a physical or digital copy.



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